



WELD PARAMETER SHEET (Per QAP Clause 4 of QM-251)

PO / WORK ORDER#	CUSTOMER:
PART#	REVISION:

PLEASE FILL IN CHART BELOW, ALL THAT IS APPLICABLE TO WELDING JOB																				
DATE	OPN#	DRAW-ING ZONE	WELDER NAME	WELD PROCED-URE #	MACHINE #	POLA-RITY	LAYER / PASS#	FILLER WIRE DIA	WIRE LOT#	WIRE HEAT LOT	SHIELD GAS	GAS FLOW RATE	WIRE FEED SPEED (IPM)	TRAVEL SPEED (IPM)	VOLTS (V)	AMP (A)	PRE HEAT TEMP (C)	INTER PASS TEMP (C)	VERIFY QC / SUP	

CERTIFY THAT WELDING HAS BEEN DONE AS PER ABOVE WELD PARAMETERS AND IN COMPLIANCE WITH FOLLOWING STANDARDS (SELECT APPLICABLE):

	CSA W59 AND W47.1 FOR CARBON AND STAINLESS STEEL PARTS
	CSA W59.2 AND W47.2 FOR ALUMINUM WELDING
	ANY OTHER STANDARD (PLEASE MENTION) _____

_____ (SUPPLIER'S QUALITY / AUTHORIZED PERSON NAME & SIGNATURE)

_____ (DATE YYYY-MM-DD)